

APÉNDICE I**Programa para torno de control numérico (Código G)**

%

0910(PROBETA TESIS);

N10G20 ;

#501=11.5;

#502=5.0;

N40(DESBASTE T0707);

N50G50S2500;

N60G96S2500M14;

N70M98P1;

N80T0707;

N90Z0.010M84;

N100G0G99X0.760;

N110G90X0.734Z-5.25F0.010;

N120G00X3.0;

/N130M01;

N140(DESBASTE T0707);

N150M98P1;

N160G50S2500;

N170G96S2500M14;

N180T0707;

N230G00X0.765Z-2.2865;

N240G99;

N250G73U0.05265W0.05265R4

N260G73P270Q310U0.05W0.05F0.0118

N270G00X0.750

N280G99G01X0.50Z-2.750F0.002

N290Z-3.770

N300G02X0.750Z-4.0000I0.375K0.0

N310G01X0.760

N315G70P270Q310

N320M01

N330(RANURADO T0505)

N340M98P1

N350G50S2500

N360G96S2500M14

N370T0505

N390G99G00X0.750Z-4.920

N400G73U0.0825W0.0825R8

N410G73P420Q450U0.0W0.0F0.005

N420G01X0.745

N430G01X0.590Z-5.0

N440Z-5.05

N450X0.750

N460G00Z0.01

/N470M01

N480M98P1

N490G50S2500

N500G96S2500M14

N510T0707

N520X0.765Z-2.9

N530G99

N540G73U0.05265W0.05265R4

N550G73P555Q590U0.05W0.05F0.0118

N555G00X0.750

N560G99G01X0.50Z-2.90F0.002

N570Z-1.2585

N580G03X0.750Z-1.0000I0.375K0.00

N590G01X0.760

N595G70P555Q590

N600M01

N610M98P1

N620G50S3000

N630G96S3000M14

N640T0707

N650G00X0.760Z-1.2585

N660G99

N670G73U0.006W0.006R1

N680G73P690Q710U0.0W0.0F0.004

N690G00X0.4992

N700G99G01Z-3.770F0.004

N710G01X0.760

N720M01

N730(ROSCADO LADO DERECHO)

N740M98P1

N750G50S600

N760G96S600M13

N770T1111

N780Z0.1

N790G00G99X0.760Z0.1

N800G76P042060Q0010R0.0004

N810G76X0.613Z-1.30P0663Q0194F0.10

N820G00X1.0

N830M01

N840(ROSCADO LADO IZQUIERDO)

N850M98P1

N860G50S600

N870G96S600M13

N880T0303

N890Z-3.8;

N900G00G99X0.760Z-3.70;

N910G76P042060Q0010R0.0004;
N920G76X0.609Z-5.2P0.663QO.194F0.1;
N930G00X1.0;
N940M01;
N950M98P1;
N960G50S2000;
N970G96S350M14;
N980T0505;
N990Z-5.0;
N1000G00X0.760M86;
N1010G01G99X0.21F0.002;
N1020G0X0.300;
N1030G1X-0.1;
N1040G00X2.50Z0.016;
N1050M01(MOVER CONTRA PUNTO);
N1060M98P1;
N1070G50S1200;
N1080G96S250M13;
N1090T0808;
N1100Z-5.1;
N1110X0.0;
N1120G01Z-5.385F6.0;
N1130G00Z-4.0;

N1140M98P1;

N1150T0909;

N1160X0.720Z0.080;

N1170M30;

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