

**APÉNDICE X**

**Resultados del modelo de la alternativa 3**

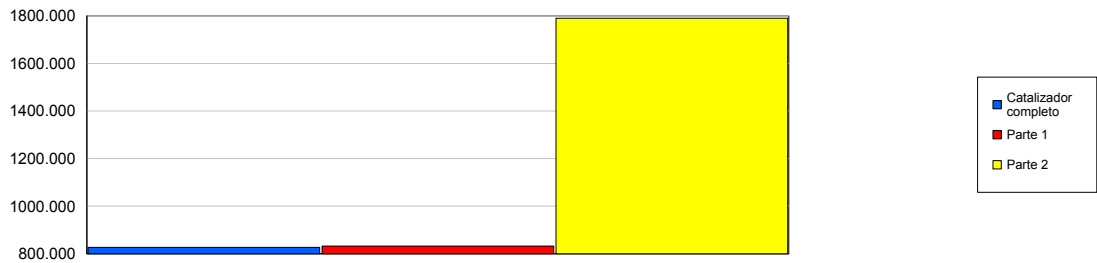
*Values Across All Replications*

**3ª Alternativa para la línea del convertidor catalítico**

Replications: 491    Time Units: Minutes

**Other**

Number In	Average	Half Width	Minimum Average	Maximum Average
Catalizador completo	826	0.42	819.00	833.00
Parte 1	832	0.42	825.00	839.00
Parte 2	1791	0.50	1783.00	1798.00



**Number Out**

Number Out	Average	Half Width	Minimum Average	Maximum Average
Catalizador completo	824	0.41	816.00	831.00
Parte 1	824	0.41	816.00	831.00
Parte 2	1650	0.82	1635.00	1664.00

## Resource Usage

Number Busy	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Calibradora	0.1910	< 0.00	0.1842	0.2493	0.00	1.0000
Operador1	0.6875	< 0.00	0.6875	0.6875	0.00	1.0000
Operador2	0.3337	< 0.00	0.3301	0.3369	0.00	1.0000
Operador3	0.4907	< 0.00	0.4851	0.4963	0.00	1.0000
Operador4	0.4289	< 0.00	0.4274	0.4299	0.00	1.0000
Operador5	0.5343	< 0.00	0.5309	0.5379	0.00	1.0000
Operador6	0.4862	< 0.00	0.4818	0.4909	0.00	1.0000
Operador7	0.00	< 0.00	0.00	0.00	0.00	0.00
Operador8	0.3984	< 0.00	0.3951	0.4031	0.00	1.0000
Prueba	0.3669	< 0.00	0.3592	0.4056	0.00	1.0000
Punteadora	0.2372	< 0.00	0.2312	0.2759	0.00	1.0000
Roladora	0.00	< 0.00	0.00	0.00	0.00	0.00
Soldadora100	0.5436	< 0.00	0.5194	0.5836	0.00	1.0000
Soldadora130	0.4376	< 0.00	0.4157	0.4829	0.00	1.0000
Soldadora60	0.6133	< 0.00	0.5834	0.6533	0.00	1.0000
Soldadora90	0.4489	< 0.00	0.4309	0.4947	0.00	1.0000

