

APÉNDICE S

Resultados del modelo de la alternativa 2

Values Across All Replications

2ª Alternativa para la línea del convertidor catalítico

Replications: 156 Time Units: Minutes

Other

Number In	Average	Half Width	Minimum Average	Maximum Average
Catalizador completo	961	0.26	957.00	964.00
Parte 1	1223	0.46	1217.00	1230.00
Parte 2	1925	0.52	1917.00	1931.00



Number Out	Average	Half Width	Minimum Average	Maximum Average
Catalizador completo	959	0.26	955.00	962.00
Parte 1	959	0.26	955.00	962.00
Parte 2	1920	0.51	1912.00	1926.00

Resource Usage

Number Busy	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Calibradora	0.2843	< 0.00	0.2719	0.3160	0.00	1.0000
Facilitador	0.00064184	< 0.00	0.00	0.00145449	0.00	1.0000
Operador1	0.6875	< 0.00	0.6875	0.6875	0.00	1.0000
Operador2	0.3889	< 0.00	0.3879	0.3897	0.00	1.0000
Operador3	0.5729	< 0.00	0.5686	0.5770	0.00	1.0000
Operador4	0.4289	< 0.00	0.4280	0.4298	0.00	1.0000
Operador5	0.5342	< 0.00	0.5299	0.5383	0.00	1.0000
Operador6	0.5653	< 0.00	0.5630	0.5677	0.00	1.0000
Operador7	0.4699	< 0.00	0.4652	0.4763	0.00	1.0000
Operador8	0.4637	< 0.00	0.4611	0.4655	0.00	1.0000
Prueba	0.4281	< 0.00	0.4223	0.4660	0.00	1.0000
Punteadora	0.3492	< 0.00	0.3414	0.3853	0.00	1.0000
Roladora	0.00	< 0.00	0.00	0.00	0.00	0.00
Soldadora100	0.5429	< 0.00	0.5193	0.5833	0.00	1.0000
Soldadora60	0.7167	< 0.00	0.6869	0.7480	0.00	1.0000
Soldadora90	0.4476	< 0.00	0.4313	0.4744	0.00	1.0000

