

APÉNDICE M

Resultados del modelo del estado actual

Values Across All Replications

Estado actual para la línea del convertidor catalítico

Replications: 171 Time Units: Minutes

Other

Number In			Minimum	Maximum
	Average	Half Width	Average	Average
Catalizador completo	961	0.25	957.00	964.00
Parte 1	1223	0.48	1216.00	1230.00
Parte 2	1925	0.51	1917.00	1931.00



Number Out			Minimum	Maximum
	Average	Half Width	Average	Average
Catalizador completo	959	0.25	955.00	961.00
Parte 1	959	0.25	955.00	961.00
Parte 2	1920	0.50	1912.00	1925.00

Resource Usage

Number Busy	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Calibradora	0.2825	< 0.00	0.2716	0.3366	0.00	1.0000
Operador1	0.6875	< 0.00	0.6875	0.6875	0.00	1.0000
Operador2	0.3891	< 0.00	0.3881	0.3901	0.00	1.0000
Operador3	0.5720	< 0.00	0.5681	0.5761	0.00	1.0000
Operador4	0.4289	< 0.00	0.4273	0.4300	0.00	1.0000
Operador5	0.5341	< 0.00	0.5296	0.5374	0.00	1.0000
Operador6	0.5653	< 0.00	0.5630	0.5674	0.00	1.0000
Operador7	0.4700	< 0.00	0.4649	0.4763	0.00	1.0000
Operador8	0.4637	< 0.00	0.4611	0.4655	0.00	1.0000
Prueba	0.4289	< 0.00	0.4223	0.4654	0.00	1.0000
Punteadora	0.3494	< 0.00	0.3406	0.4052	0.00	1.0000
Roladora	0.00	< 0.00	0.00	0.00	0.00	0.00
Soldadora100	0.5439	< 0.00	0.5193	0.5829	0.00	1.0000
Soldadora60	0.7164	< 0.00	0.6854	0.7480	0.00	1.0000
Soldadora90	0.4480	< 0.00	0.4313	0.4951	0.00	1.0000

